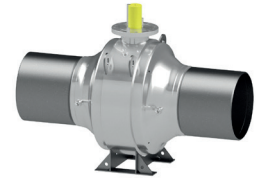


Trunnion mounted

Welded body

Valves intended for clean gas service are often required to be welded body. This construction allows to eliminate two important potential leak paths and to reduce the valve overall cost with a reduced raw material use.



Oil & gas production



Green gas production



Gas transmission HP



Gas distribution MP

Features	Values
Pressure rating*	ANSI classes from 150 to 1500
Design temperature*	From -46 °C to +150 °C From -51 °F to +302 °F
Nominal sizes*	2" to 60" NPS 50 to NPS 1500
Connections*	Butt welding ends as per ASME B16.25
End to end dimensions*	ASME B16.10
Construction*	Side entry welded body
Operator*	<ul style="list-style-type: none"> Bare stem Gear operated Motor operated (pneumatic, hydraulic, gas over oil or electric actuator)

(*) **REMARK: Different functional features and/or materials available on request.**

Stated temperature ranges are the maximum for which the standard equipment's full performance is fulfilled.

(**) **REMARK: If necessary, proper material pups can be welded to the valve to fit connecting pipe material.**

Table 1 Features

Materials and Approvals

Part	Material
Metallic materials*	<ul style="list-style-type: none"> Low temperature carbon steel (body, connectors**, ball, seats, cover, top flange) Stainless steel (stem)
Soft parts*	<ul style="list-style-type: none"> Elastomeric (FKM, HNBR) Graphite
Coatings*	Electroless Nickel Plating (ENP)

**(*) REMARK: Different functional features and/or materials available on request.
Stated temperature ranges are the maximum for which the standard equipment's full performance is fulfilled.
(**) REMARK: If necessary, proper material pups can be welded to the valve to fit connecting pipe material.**

Table 2 Materials

Product certification:



API 6D
Cert. no.
6D-1170



API 6A
Cert. no.
6A-1252



API 6DSS
Cert. no.
6DSS-0057



IEC 61508 SIL 2
Cert. no.
50 100 13288
REV.005

System certifications:



ISO 9001
Cert. no.
50 100 9927
Rev.006



Pressure Equipment
Directive (PED)
2014/68/EU
Certificate no.
PED-0948-QSH-490-16
REV. 3



ISO 14001
Cert. no.
50 100 13288
REV.005



ISO 45001
Cert. no.
50 100 13322
REV.005

TIV Valves production range has also a wide coverage for fire-safety as per API 607 and API 6FA and for fugitive emissions as per ISO 15848-1. In addition, thanks to a long-term cooperation with international energy companies and EPC contractors, TIV complies with many customers specifications, including design validation procedures.