## **Trunnion mounted** High temperature applications

For continuous operating temperatures over 200 °C (392 °F), standard polymers and elastomers are no longer feasible. In this harsh environment static and dynamic seals are built in graphite-based materials, while the trim is metal seated.



**Features** 

Pressure rating\*

Design temperature\*

Gas processing

Gas liquefaction

ANSI classes from 150 to 2500

From -29 °C to +538 °C

From -20 °F to +1000 °F

Heavy industry

Oil gathering

Power generation

Gas engines

Nominal sizes*	1/2" to 36" NPS 15 to NPS 900
Connections*	<ul> <li>RF and RTJ flanges as per ASME B16.5, B16.47 and MSS SP-44</li> <li>Butt welding ends as per ASME B16.25</li> <li>Threaded and socket weld ends</li> </ul>
End to end dimensions*	ASME B16.10
Construction*	Side entry bolted body Extended stem for insulation purposes
Operator*	<ul> <li>Bare stem</li> <li>Gear operated</li> <li>Motor operated (pneumatic, hydraulic, gas over oil or electric actuator)</li> </ul>
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(\*) REMARK: Different functional features and/or materials available on request. Stated temperature ranges are the maximum for which the standard equipment's full performance is fulfilled. (\*\*) REMARK: If necessary, proper material pups can be welded to the valve to fit connecting pipe material.

Table 1 Features







Values



## Materials and Approvals

Part	Material
Metallic materials*	<ul> <li>High temperature carbon steel</li> <li>(body, connectors**, ball, seats, cover, top flange)</li> <li>Stainless steel (stem)</li> </ul>
Soft parts*	<ul> <li>Graphite both for static and dynamic seals</li> <li>Elastomers (FKM, HNBR) back-up seals on top of stem extension</li> </ul>
Coatings*	HVOF chromium carbide coating (CCC)
(*) REMARK: Different functional features and/or materials available on request. Stated temperature ranges are the maximum for which the standard equipment's full performance is fulfilled. (**) REMARK: If necessary, proper material pups can be welded to the valve to fit connecting pipe material.	

Table 2 Materials

## Product certification:





API 6A Cert. no. 6A-1252



API 6DSS Cert. no. 6DSS-0057



IEC 61508 SIL 2 Cert. no. 50 100 13288 REV.005

## System certifications:



ISO 9001 Cert. no. 50 100 9927 Rev.006



Pressure Equipment Directive (PED) 2014/68/EU Certificate no. PED-0948-QSH-490-16 REV. 3

ISO 14001 Cert. no. 50 100 13288 REV.005



ISO 45001 Cert. no. 50 100 13322 REV.005

TIV Valves production range has also a wide coverage for fire-safety as per API 607 and API 6FA and for fugitive emissions as per ISO 15848-1. In addition, thanks to a long-term cooperation with international energy companies and EPC contractors, TIV complies with many customers specifications, including design validation procedures.